

# Replacement Blade Instructions



## SCT-715QR/SCT-860QR Replacement Blade Kit

Each replacement blade kit includes the following:

Qty	Description	Application
1	Strip/Core Blade	Cores dielectric foam and strips back aluminum sheath
1	10-32 x 1/2" Button Head Screw	Installs the SC blade in the "A" housing.
1	1/8" Short Arm Hex Key	For all button head screw installations.
1	3/32" Short Arm Hex Key	Used to attach T-handle for manual operation.
1	Jacket Strip Blade	For use in "B" housing to peel away jacket from aluminum sheath.
1	U-Bend Spring Washer	For optional use in cases where cable variations cause JSB to come in contact with aluminum sheath. The spring washer stored under the 5/8" screw head may be installed under the JSB.
1	10-32X5/8" Button Head Screw	Installs JSB in "B" housing

**IMPORTANT NOTE:** In order to validate warranty and maintain optimum tool performance, it is necessary to replace *all* of the button head screws each time the blade is replaced.

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