

# Replacement Blade Instructions



## SCT-500QR/SCT-540QR Replacement Blade Kit

Each replacement blade kit includes the following:

Qty	Description	Application
1	Strip/Core Blade	Cores dielectric foam and strips back aluminum sheath
1	10-32 x ¾" Button Head Screw	Installs the SC blade in the "A" housing.*
1	10-32 x 1" Button Head Screw	Acts as a removable stop for feed-through connectors. Use where applicable.
1	1/8" Short Arm Hex Key	For all button head screw installations.
1	3/32" Short Arm Hex Key	Used to attach T-handle for manual operation.
1	Jacket Strip Blade	For use in "B" housing to peel away jacket from aluminum sheath.
1	10-32 x 5/8" Button Head Screw	Installs JSB blade in "B" housing.
1	U-Bend Spring Washer	For optional use in cases where cable variations cause JSB to come in contact with aluminum sheath. The spring washer stored under the 5/8" screw head may be installed under the JSB.

\*Align exit slots on blade to match body.

**IMPORTANT NOTE:** In order to validate warranty and maintain optimum tool performance, it is necessary to replace *all* of the button head screws each time the blade is replaced.